

*Heat seal does not work on nylon or other synthetic materials-*

*Heat press : 375` for 18-25 seconds*

*Home iron : Highest setting (cotton) NO STEAM! Keep firm pressure for 30 seconds.*

- 1) Wash fabric first. Fabric softener should not be used.
- 2) Set iron to cotton setting. Do not use steam, and remove water from iron.
- 3) Lay your garment out on a hard, heat tolerant surface. A padded ironing board is not hard enough. Try placing a cutting board above padding.
- 4) Place heatseal side of patch onto fabric in desired placement area. Iron design for approximately 30-60 seconds, applying pressure. Do not move iron side to side as this may cause design to shift. Heavier fabrics may require more time, and lighter fabrics may require less time.
- 5) Allow time to cool, then make sure entire surface area is applied to fabric. If all pieces did not adhere, reapply heat for an additional 20-30 seconds. Allow to cool.
- 6) Turn garment inside out and apply iron to back of design area for approximately 30 seconds.
- 7) Wait 48 hours before washing, and turn garment inside out when doing so.